

SEWER TESTING PROCEDURES

TESTS FOR NON-PRESSURE PIPELINES FOR TRANSPORT OF SEWAGE

The leakage shall be determined by exfiltration, infiltration or low pressure air.

A. Exfiltration Testing

- Exfiltration tests shall be made by filling a section of pipeline with water and measuring the quantity of leakage.
- The head of water at the beginning of the test shall be at least 2 feet above the highest pipe within the section being tested.
 - Should groundwater be present within the section being tested, the head of water for the test shall be 2 feet above the hydraulic gradient of the groundwater.
 - Should the requirement of 2 feet of water above the highest pipe subject any joint of the lower end of the test section to a differential head of greater than 11.5 feet, another method of testing shall be employed.

B. Infiltration Testing

- Infiltration tests will be allowed only when the water table gauges determine the groundwater level to be 2 feet or more above the highest pipe of the section being tested.
- Infiltration test shall be made by measuring the quantity of water leaking into a section of pipeline.
- Measurement of the infiltration shall be by means of a calibrated weir constructed at the outlet of the section being tested.

C. Allowable Leakage for Non-Pressure Pipelines

- The allowable leakage (exfiltration or infiltration) for non-pressure pipelines shall not exceed the following in gallons per 24 hours per inch of diameter per 1000 feet of pipe:

Type of Pipe	Leakage
Ductile iron - mechanical or push-on joints	100
polyvinyl chloride, thermal plastic or fiberglass with rubber joints	100
cast iron soil pipe	0

- Regardless of the above allowable leakage, any spurring leaks detected shall be permanently stopped.

D. Low Pressure Air Testing

- Air testing for acceptance shall not be performed until the backfilling has been completed.
- Low pressure air tests shall conform to ASTM F1417-92, Section 8.2.2, Time-Pressure Drop Method for a 0.5 psi drop, except as specified herein and shall not be limited to type or size of pipe.
 - All sections of pipelines shall be cleaned and flushed prior to testing.
 - The air test shall be based on the starting pressure of 3.5 to 4.0 psi gauge. The time allowed for the 0.5 psi drop in pressure, measured in seconds, will be computed based on the size and length of the test section by the Engineer.
 - When groundwater is present, the average test pressure of 3 psig shall be above any back pressure due to the groundwater level.
 - The maximum pressure allowed under any condition in air testing shall be 10 psig. The maximum groundwater level for air testing is 1.3 feet above the top of the pipe.
 - The equipment required for air testing shall be furnished by the Contractor and shall include the necessary compressor, valves, gauges and plugs to allow the monitoring of the pressure, release of pressure and a separable test gauge.
 - The test gauge shall be sized to allow for the measuring of a 0.5 psig loss allowed during the test period and shall be on a separate line to the test section.

E. Deflection Testing

- Deflection testing shall be performed 30 days after backfilling. The test shall be made by passing a ball or cylinder no less than 95% of the pipe diameter through the pipe. The test shall be performed without mechanical pulling devices.

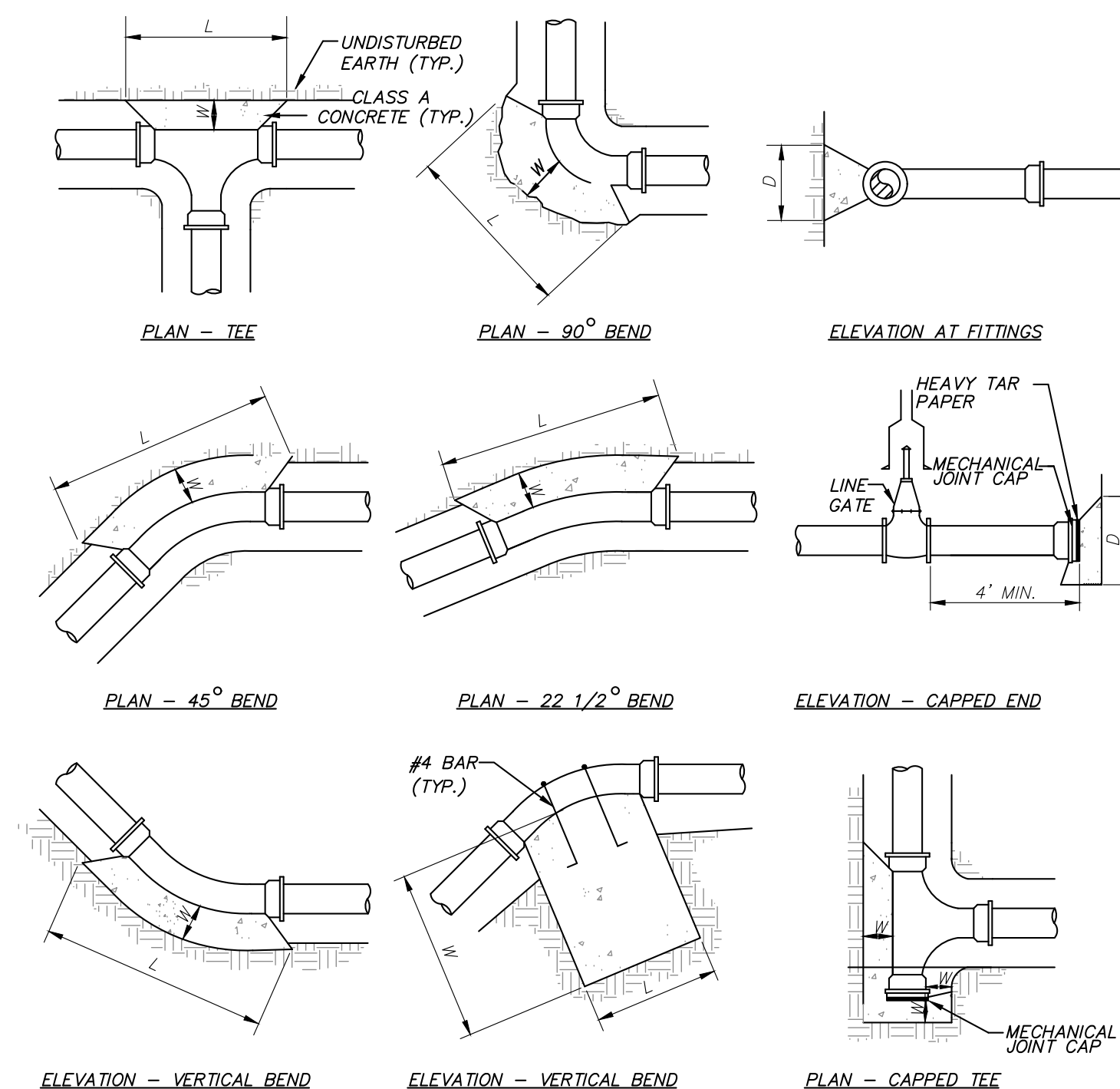
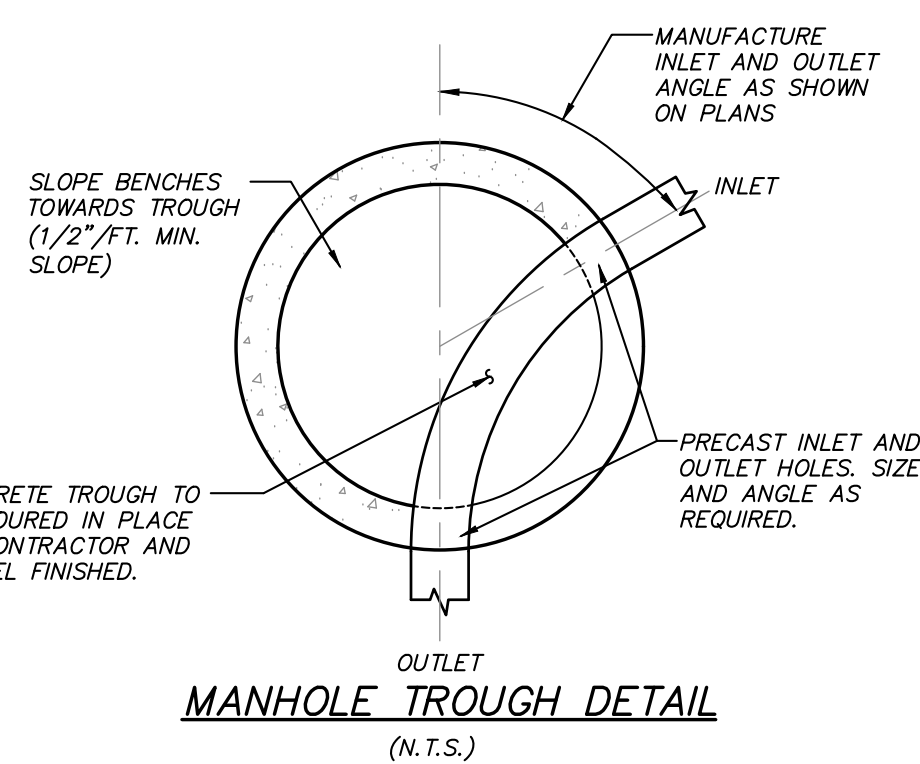
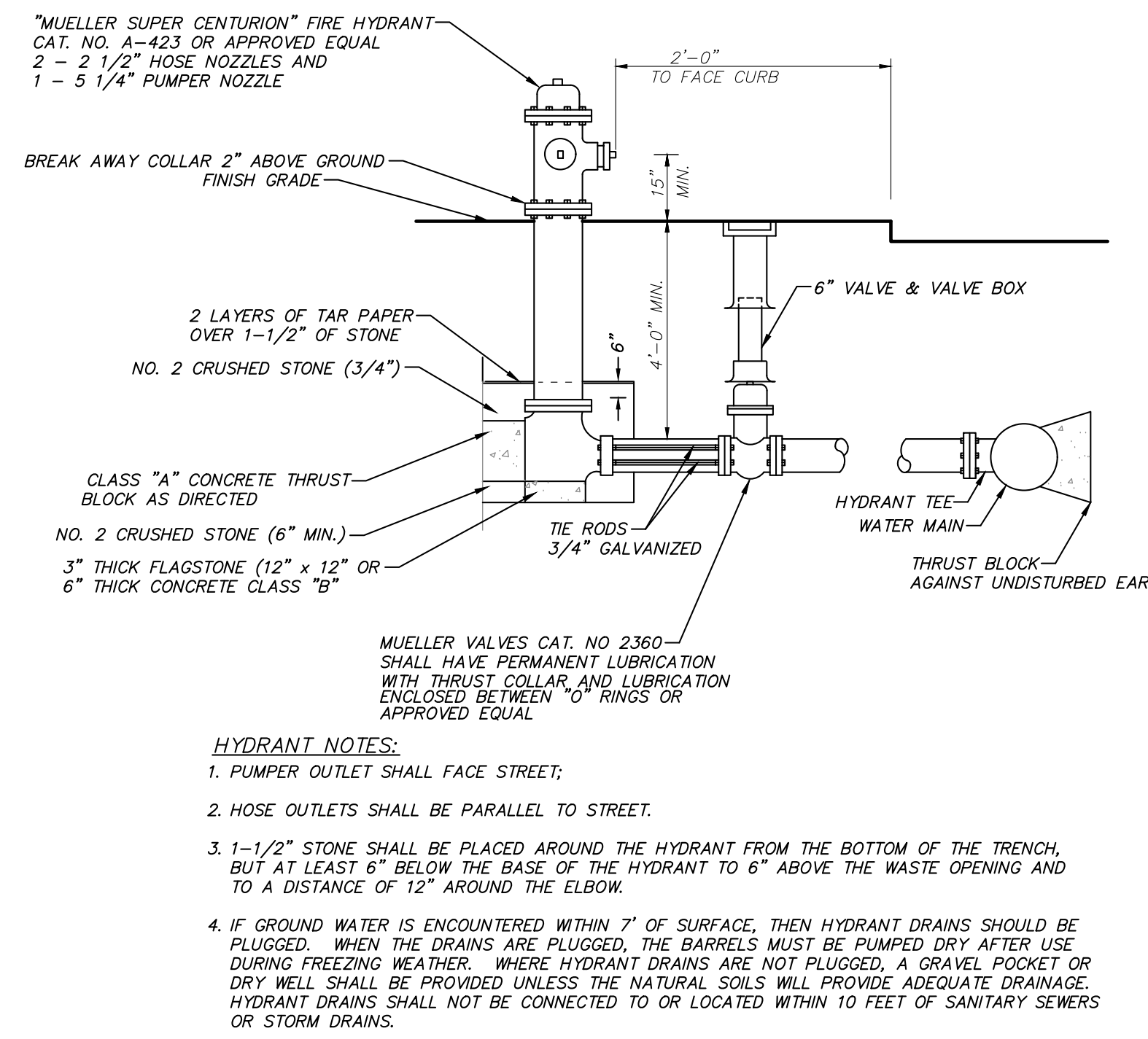
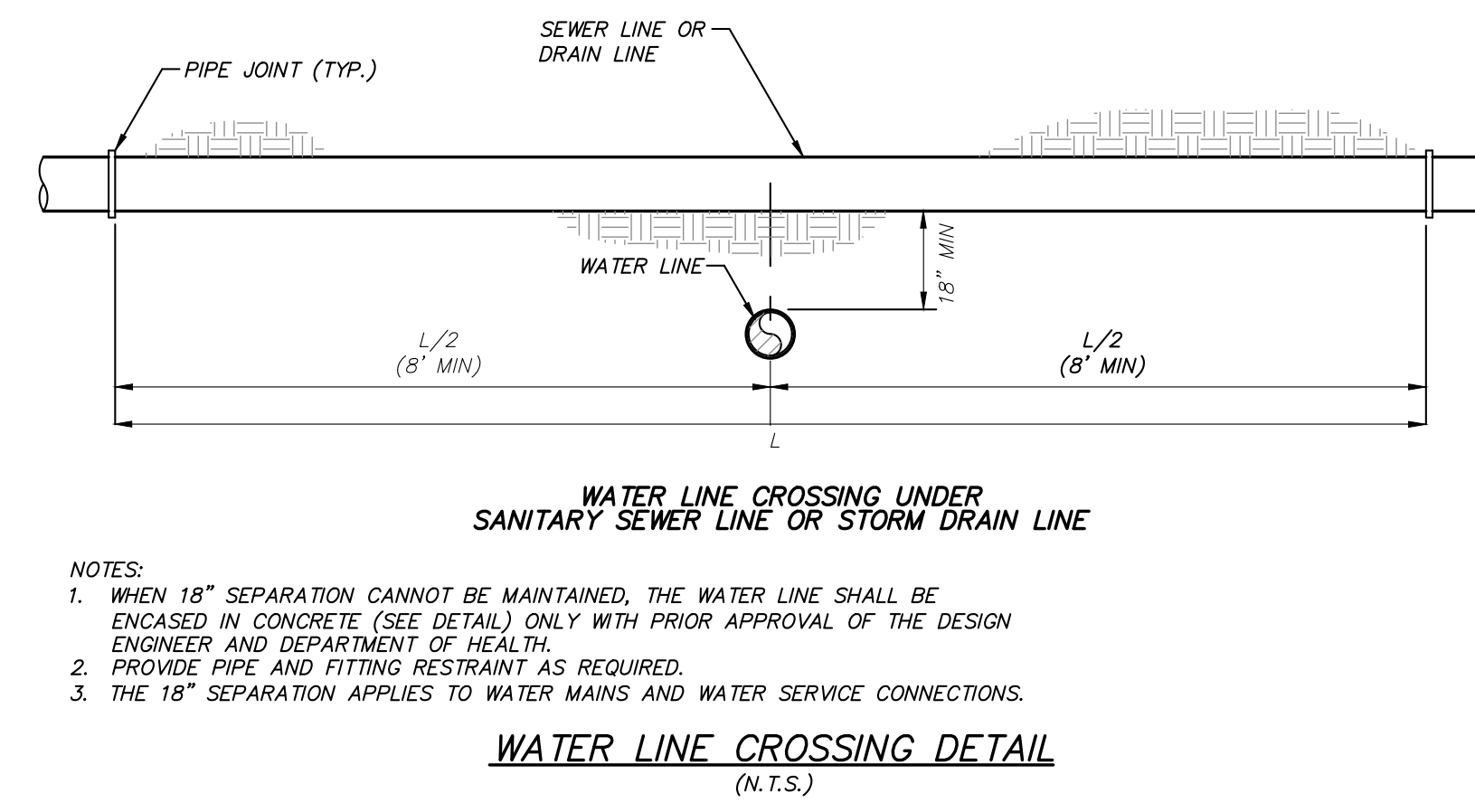
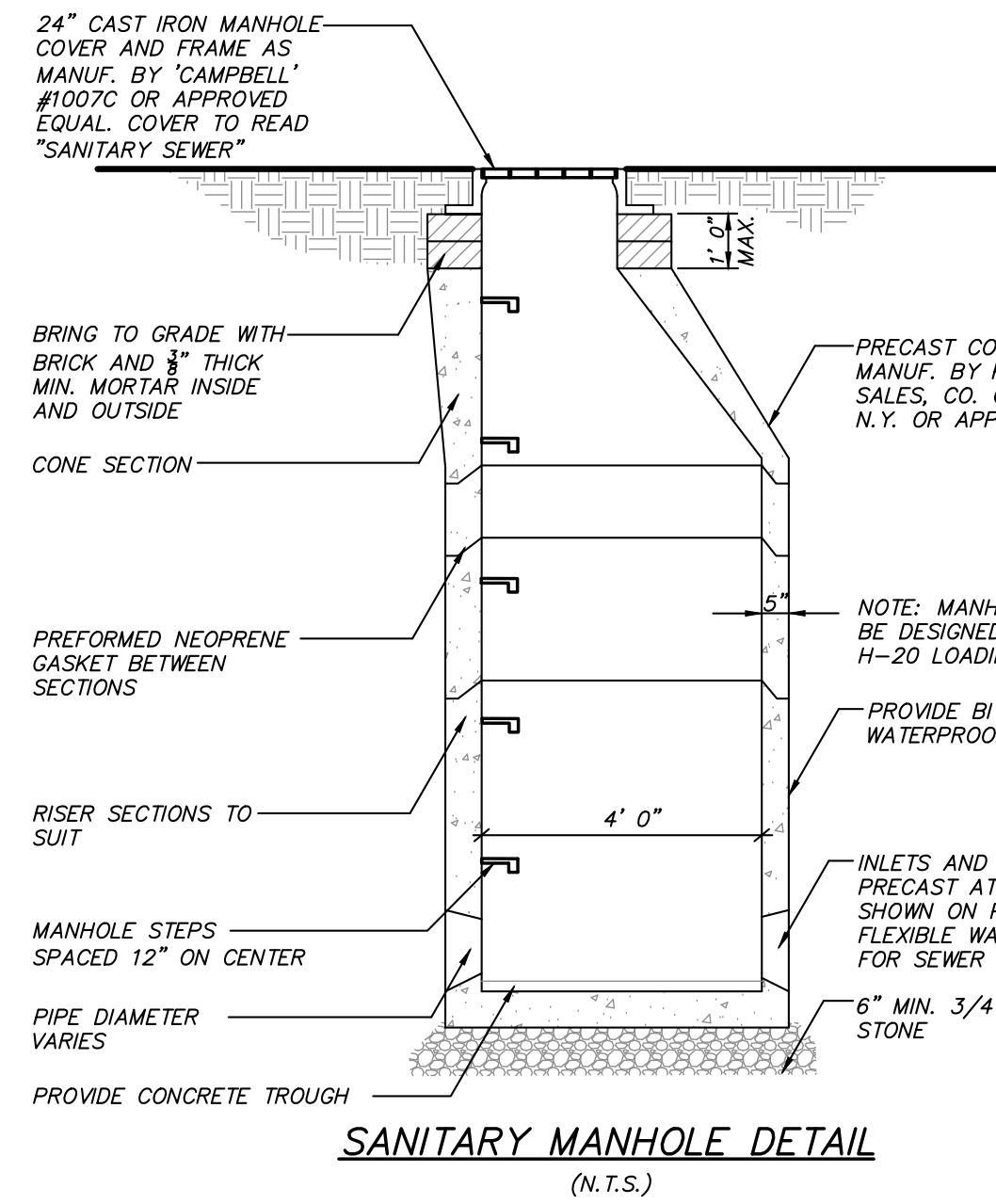
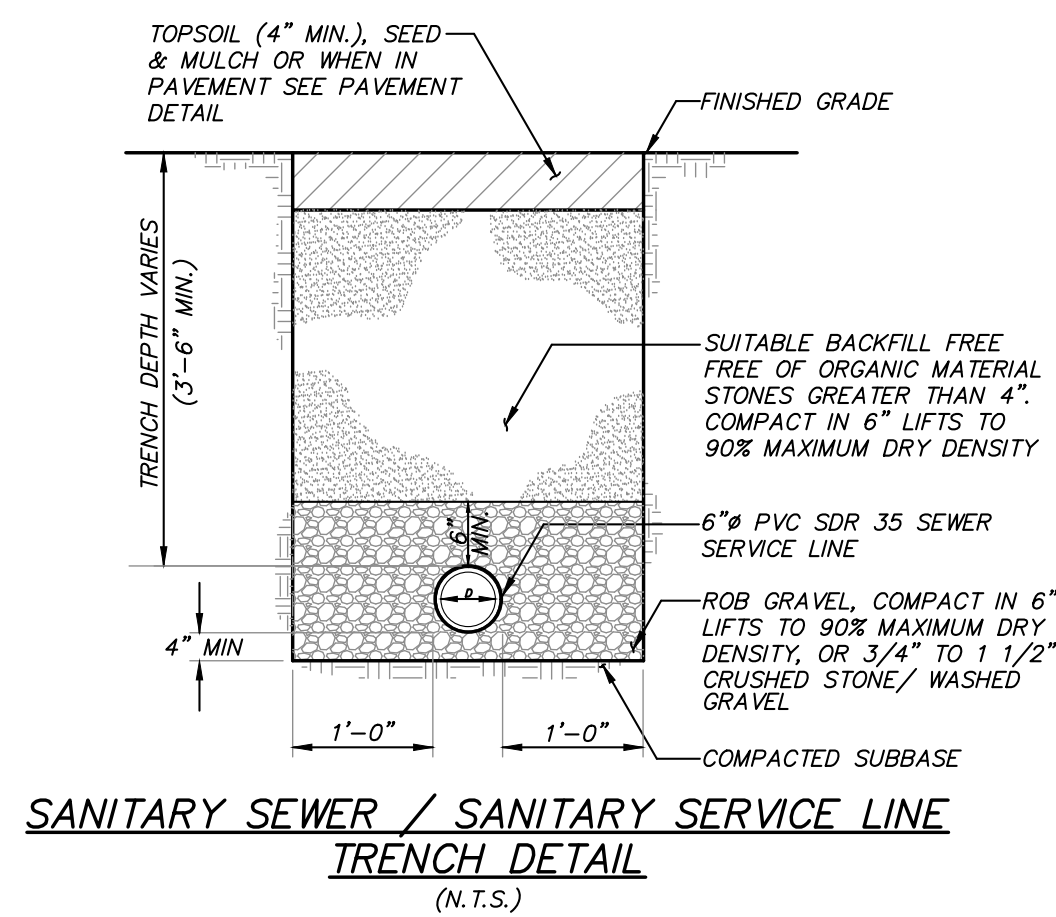
F. Manhole Testing

- General
 - Each manhole shall be tested by vacuum testing.
- Vacuum testing shall be performed after backfilling in accordance with the latest revision of ASTM C1244-11 as follows:
 - The test head shall be placed at the top of the manhole in accordance with the manufacturer's recommendations.
 - A vacuum of 10 in. of mercury shall be drawn on the manhole, the valve on the vacuum line of the test head closed, and the vacuum pump shut off. The time shall be measured for the vacuum to drop to 9 in. of mercury.
 - The manhole shall pass if the time for the vacuum reading to drop from 10 in. of mercury to 9 in. of mercury meets or exceeds the values indicated below.

Minimum Test Times for Various Manhole Diameters in Seconds:

Depth (ft)	Diameter (inches)	Time (seconds)
8 or less	48	60
10	20	26
10	25	33
12	30	39
14	35	46
16	40	52
18	45	59
20	50	65

- If the manhole fails the initial test, necessary repairs shall be made by an approved method. The manhole shall then be retested until a satisfactory test is obtained.



THRUST BLOCK SCHEDULE

PIPE SIZE	CAP/TEE	45°	90°	W'
6"	2'	1.5'	2'	1.5'
8"	2'	1.5'	2'	1.5'
10"	2'	1.5'	2'	1.5'
12"	2'	1.5'	2'	1.5'

DUCTILE IRON PIPE WATER TESTING PROCEDURES

TESTS ON PRESSURE PIPING FOR TRANSPORT OF WATER

- Hydrostatic Pressure Test**
Hydrostatic testing shall be performed in accordance with the revision of AWWA C600, Section 5.2, "Hydrostatic Testing".
 - Test pressure shall be as scheduled or, where no pressure is scheduled, shall be 150 psi, or 1.25 times the static operating pressure, whichever is higher.
 - Test pressure shall be held on the piping for a period of at least 2 hours, unless a longer period is requested by the Engineer.
 - The test medium shall be water.

B. Hydrostatic Leakage Test

- The leakage test shall be conducted concurrently with the pressure test.
- The rate of leakage shall be determined at 15-minute intervals by means of volumetric measurement of the makeup water added to maintain the test pressure. The test shall proceed until the rate of leakage has stabilized or is decreasing below the allowable value for three consecutive 15-minute intervals. After this, the test pressure shall be maintained for at least another 15 minutes.
 - At the completion of the test, the pressure shall be released at the furthest point from the point of application.
- All exposed piping shall be examined during the test and all leaks, defective material or joints shall be repaired or replaced before repeating the tests.
- The allowable leakage will be determined by the following formula:

$$Q = \frac{LD\sqrt{P}}{148,000}$$

Where: Q = quantity of makeup water, in gallons per hour
L = length of pipe tested, in feet
D = nominal diameter of the pipe, in inches
P = average test pressure during the hydrostatic test, in pounds per square inch (gauge)

- Regardless of the above allowables, any visible leaks shall be permanently stopped.
- The test medium shall be water.

C. Disinfection

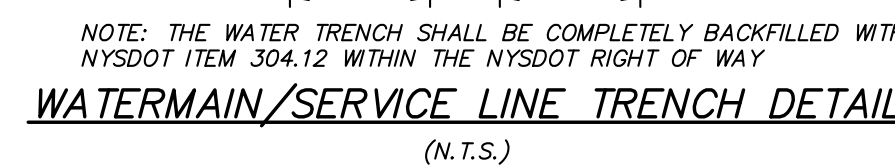
- Prior to placing the water main into service, the new pipe shall be cleaned and disinfected in accordance with the latest revision of AWWA C651, Section 4.4.3, "The Continuous Feed Method". The "Tablet Method" will not be accepted.
- All work under this section shall be performed in the presence of the Design Engineer, and a representative of the public health authority having jurisdiction, as required.
 - Chlorination shall be scheduled such that sampling and flushing will be performed during normal daylight working hours. The contractor shall provide acceptable backflow prevention on all supply water to prevent any potential backflow contamination or cross connection.
 - Chlorination shall be by the use of a solution of water and liquid chlorine, calcium hypochlorite or sodium hypochlorite and the solution shall be contained in the pipe or structure as specified.
 - Prior to chlorination, all dirt and foreign matter shall be removed by a thorough cleaning and flushing of the pipeline or structure.
 - The chlorine solution shall be introduced to pipelines through cap or tubes placed in the horizontal axis of the pipe, to structures by means of tubing extending directly into the structure, or other approved methods.
 - The application of the chlorine solution shall be by means of a controlled solution feed device. The rate of chlorine solution flow shall be in such proportion to the rate of water entering the pipe or structure that the resulting free chlorine residual shall be between 25 and 50 parts per million (PPM) or milligrams per liter (mg/L).
 - The chlorine treated water shall be retained in the pipe or structure at least 24 hours, unless otherwise directed. During the retention period, all valves and hydrants within the treated sections shall be operated.
 - The chlorine residual shall be not less than 10 PPM (or mg/L) at any point in the pipe or structure at the end of the 24-hour retention period.
 - When making repairs to, or when specified, structures and portions of pipelines shall be chlorinated by a concentrated chlorine solution containing not less than 200 PPM (mg/L) of free chlorine. The solution shall be applied with a brush or sprayed on the entire inner surface of the empty pipes or structures. The structures disinfected shall remain in contact with the strong chlorine solution for at least 30 minutes.
 - After the required retention of chlorinated water in the pipe or structure, they shall be thoroughly flushed until the replacement water shall upon test, both chemically and bacteriological, be proven equal to water quality served by the public from the existing water supply system.
 - The disposal of chlorinated water from any pipe or structure shall be such that it will not cause damage to any vegetation, fish, or animal life.
 - The Contractor shall make all arrangements for the testing of water quality by an approved independent laboratory. Two acceptable bacteriological test, taken at least 24 hours apart, shall be collected from the new water main. At least 1 set of samples must be collected from every 1,000 LF of the new water main, plus one set from the end of the line and at least one set from each branch. The results for all tests shall be forwarded to the Design Engineer and the public health authority having jurisdiction.
 - All water quality requirements shall be fulfilled prior to the passage of any water through the new system to a public supply or the use of the new system.

Dutchess County Department of Health Notes:

Standard Notes for Projects with Central Water & Sewer:

- The design, construction and installation shall be in accordance with this plan and generally accepted standards in effect at the time of construction which include:
 - "New York State Design Standards for Intermediate Sized Wastewater Treatment Systems", NYSDEC.
 - "Recommended Standards for Sewage Treatment Works, (Ten States)."
 - "Recommended Standards for Water Works, (Ten States)."
 - "New York State Department of Health and Dutchess County Environmental Health Services Division policies, procedures and standards."
 - "Dutchess County and New York State Sanitary Codes."
 - "Dutchess County Environmental Health Services Division Certificate of Approval letter."
- This plan is approved on meeting the appropriate and applied technical standards, guidelines, policies and procedures for arrangement of sewage disposal and water supply facilities.
- Upon completion of the facilities, the finished works shall be inspected, tested, and certified complete to the DC EHSB by the New York State Licensed Professional Engineer supervising construction. No part of the facilities shall be placed into service until accepted by the DC EHSB.
- Approval of any plan(s) or amendment thereto shall be valid for a period of five (5) years from the date of approval. Following the expiration of said approval, the plan(s) shall be re-submitted to the Commissioner of Health for consideration for re-approval. Re-submission or revised submission of plans and/or associated documents shall be subject to compliance with the technical standards, guidelines, policies and procedures in effect at the time of the re-submission.
- No cellar, footing, floor, garage, cooler or roof drains shall be discharged into the sewage collection system.
- All buildings shall be constructed at an elevation high enough to ensure gravity flow to the sewage collection system.
- All required Erosion & Sediment Control and Stormwater Pollution Prevention Water Quality & Quantity Control structures, permanent and temporary, are shown on the plans.
- The DC EHSB shall be notified sixty days prior to any change in use; use changes may require re-approval by the DC EHSB.
- No buildings are to be occupied and the new water system shall not be placed into service, until a "Completed Works Approval" is issued under section 5-1.22(1) of Part 5 of the New York State Sanitary Code (16NYCRRS).
- No buildings are to be occupied and the new wastewater collection system shall not be placed into service until a "Certificate of Construction Compliance" is issued under section 19.7 of Article 19 of the Dutchess County Sanitary Code.
- All service lines are the responsibility of the owner up to the property line. The water and sewer companies shall be responsible for all valves and pipes which are not on the owner's property.
- The retaining wall / slope stabilization details shown on the project plans are not certified for structural integrity by the DC EHSB.
- The undersigned owners of the project's hereto state that they are familiar with this map, its contents and its legends and hereby consent to all said terms and conditions as stated herein.

Owner Signature _____ Date _____



NOTE: THE WATER TRENCH SHALL BE COMPLETELY BACKFILLED WITH NYSDOT ITEM 304.12 WITHIN THE NYSDOT RIGHT OF WAY.

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PROJECT: **BEACON VIEWS**
CITY OF BEACON, DUTCHESS COUNTY, NEW YORK

DRAWING: **DETAILS**

PROJECT NUMBER	19131.100	PROJECT MANAGER	J.J.C.	DRAWING NO.	SHEET
DATE	8-27-19	DRAWN BY	J.F.R.	D-4	10
SCALE	AS NOTED	CHECKED BY	A.D.T.		11